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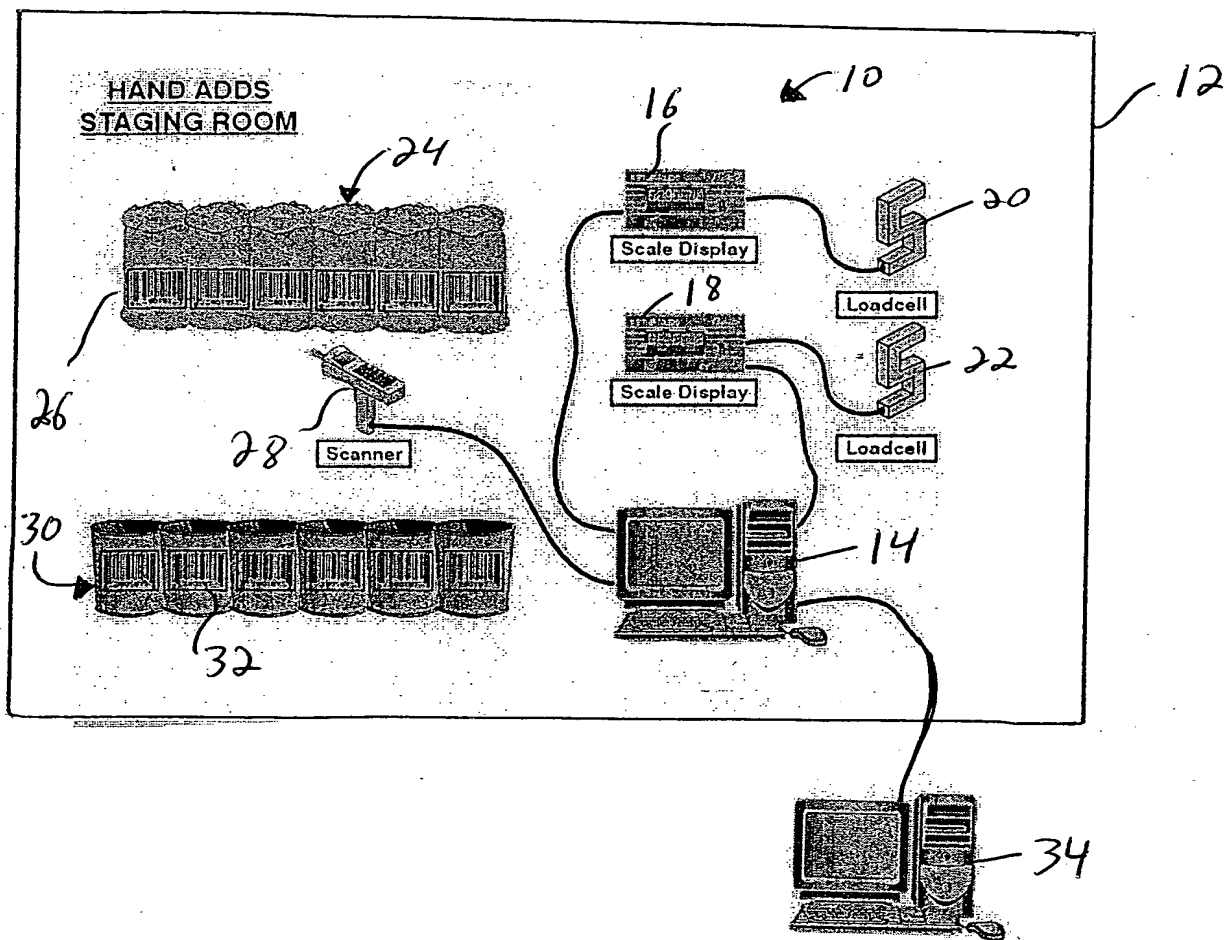
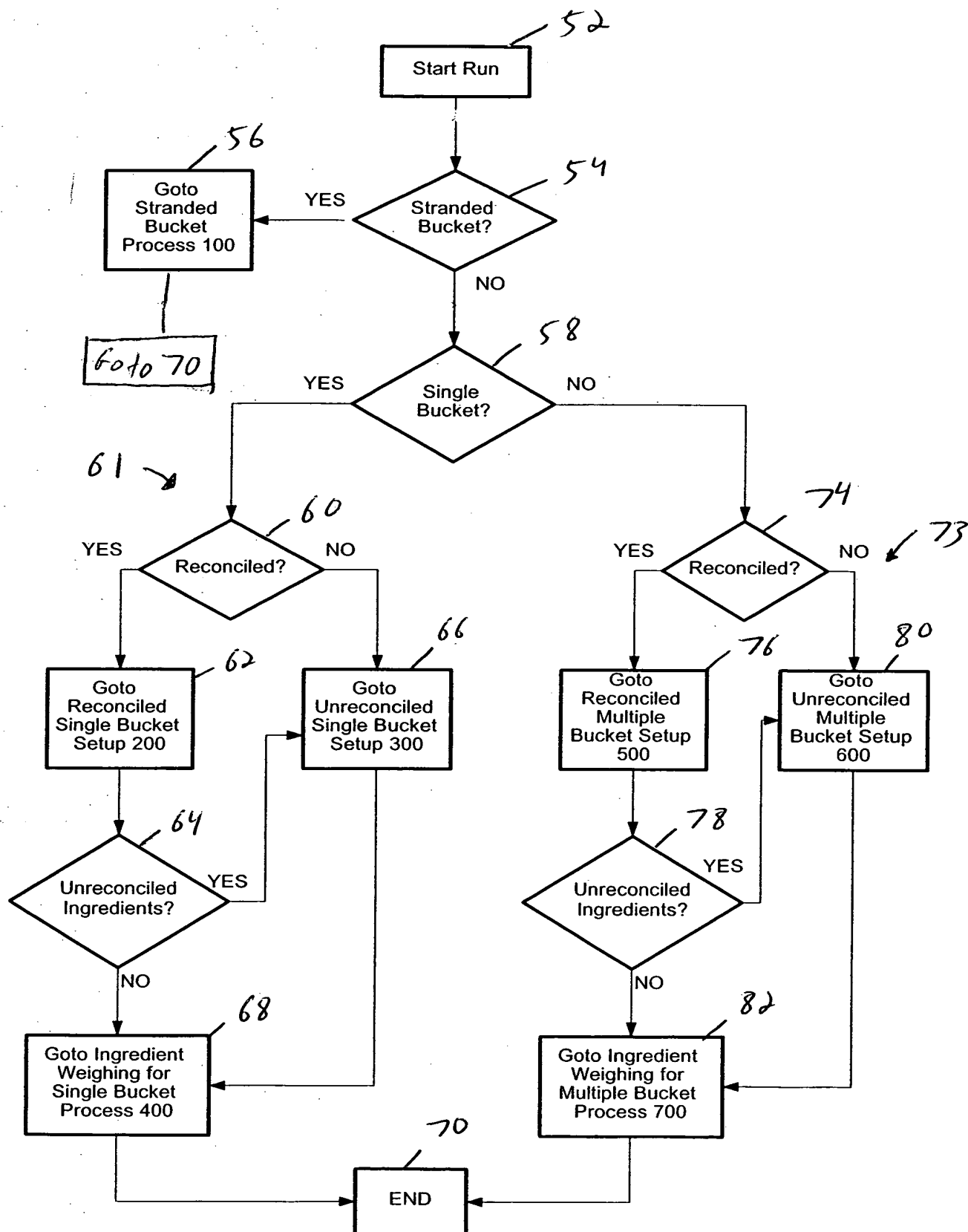


Fig. 1

FIG. 2



100

153A

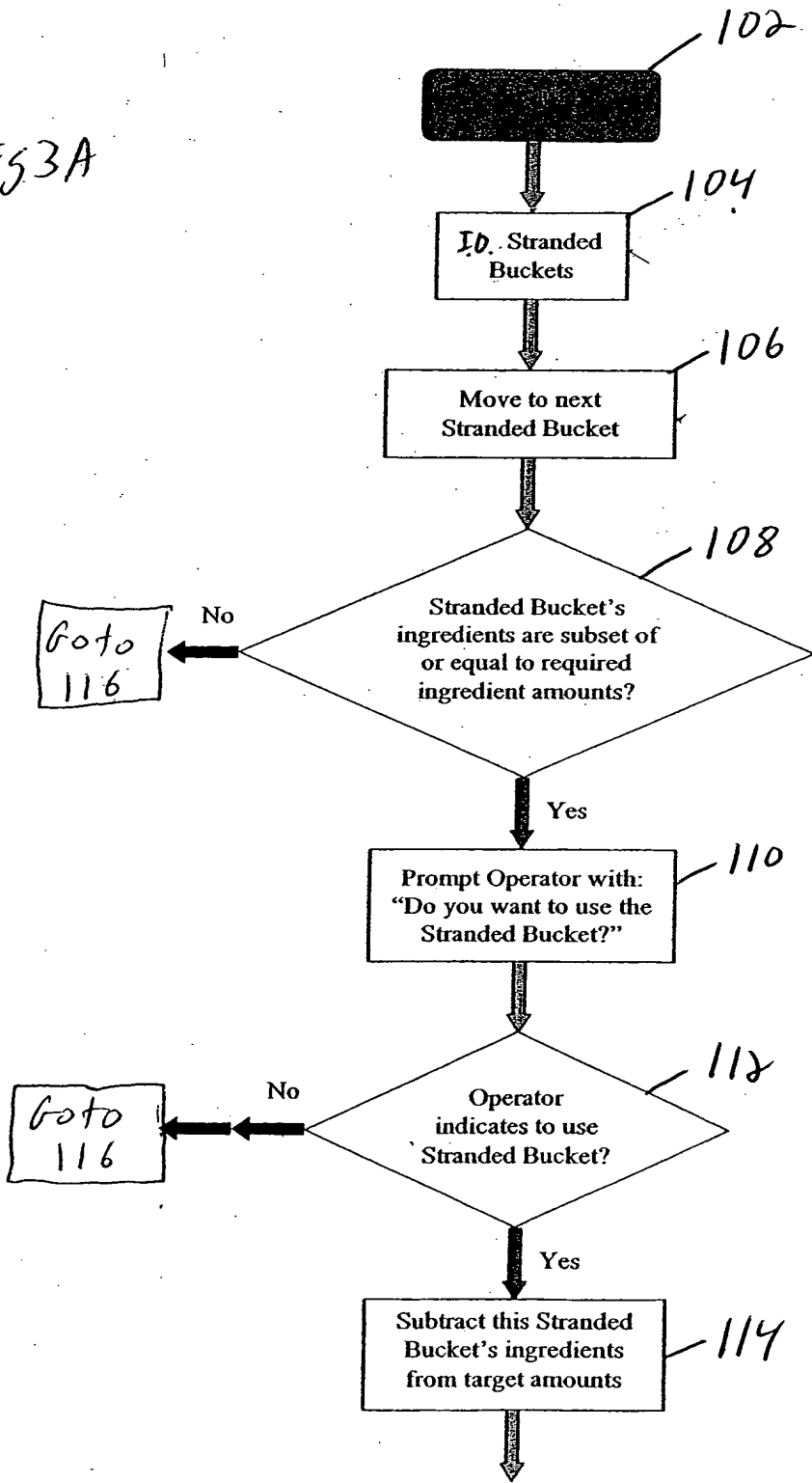
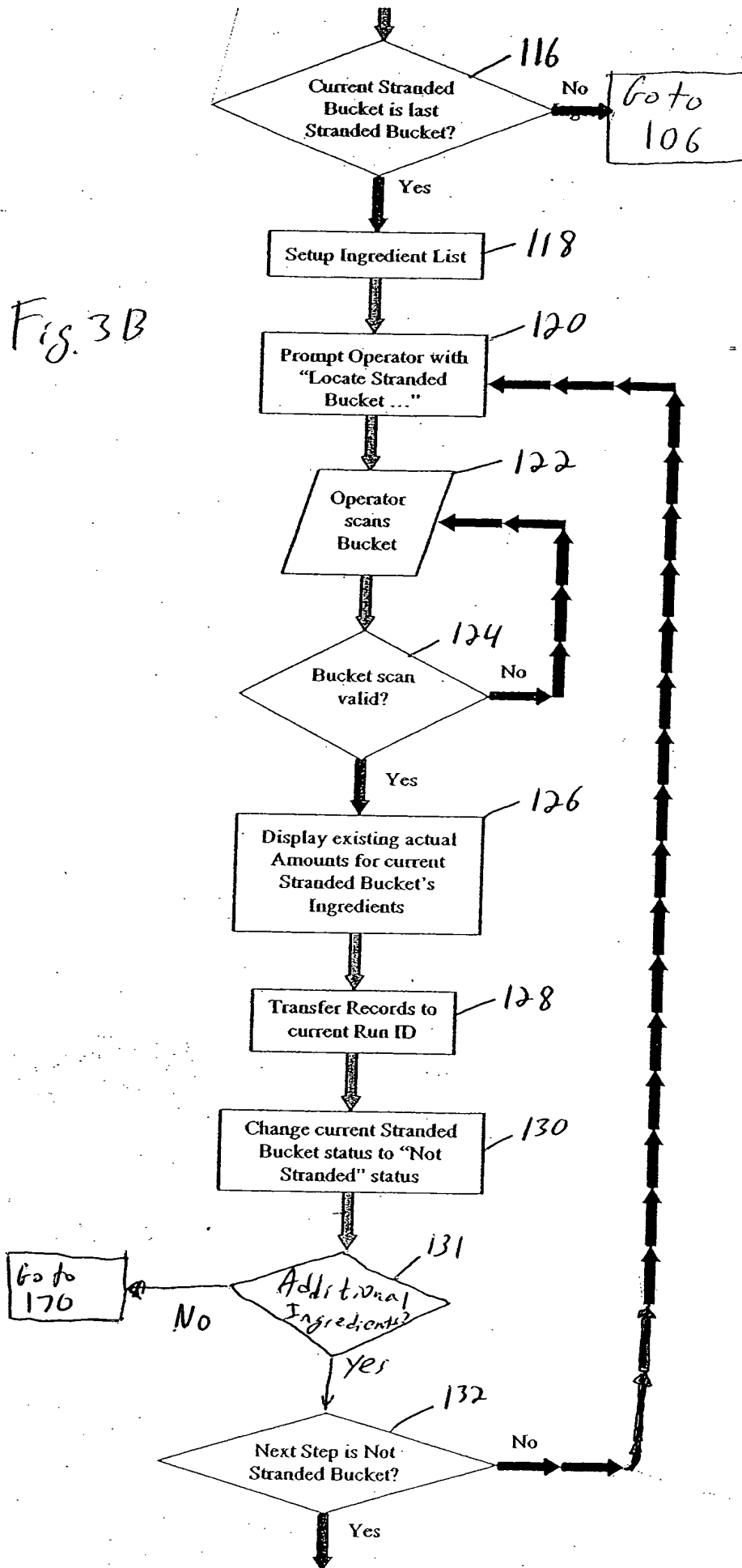


Fig. 3B



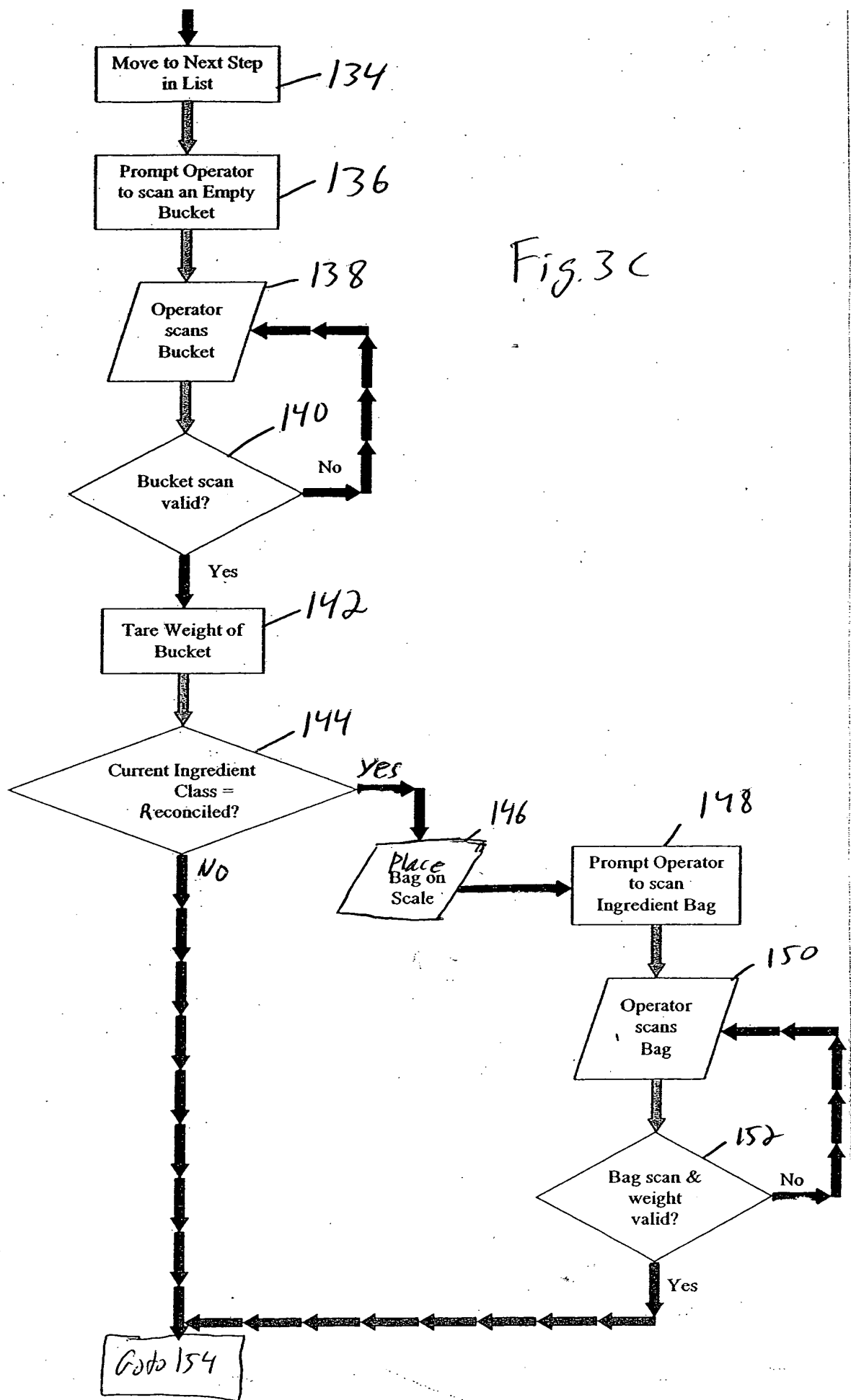
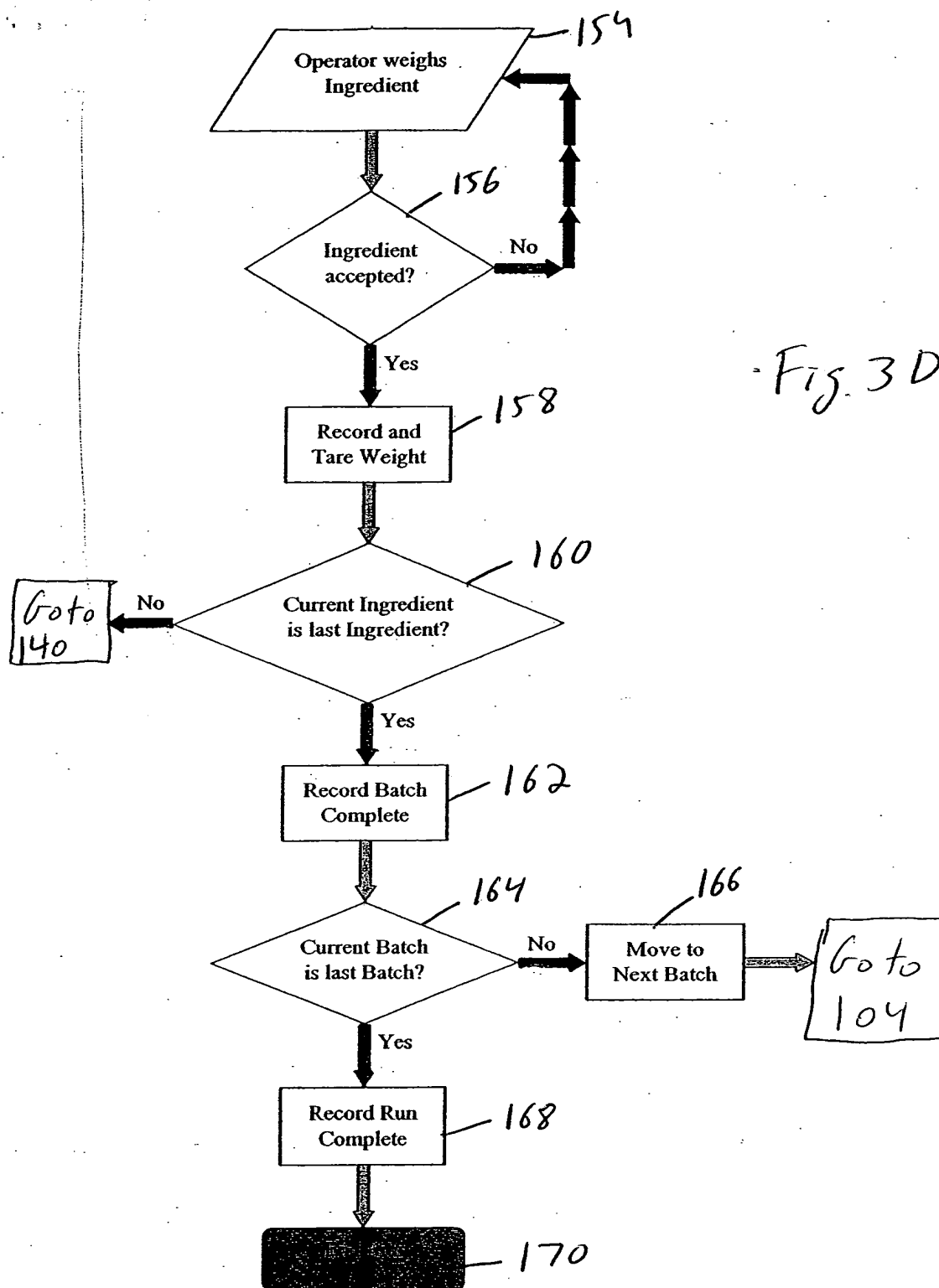
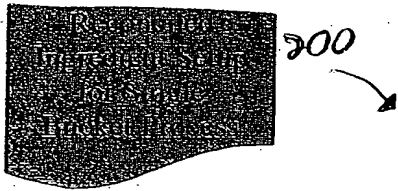


Fig. 3D





200

Fig. 4A

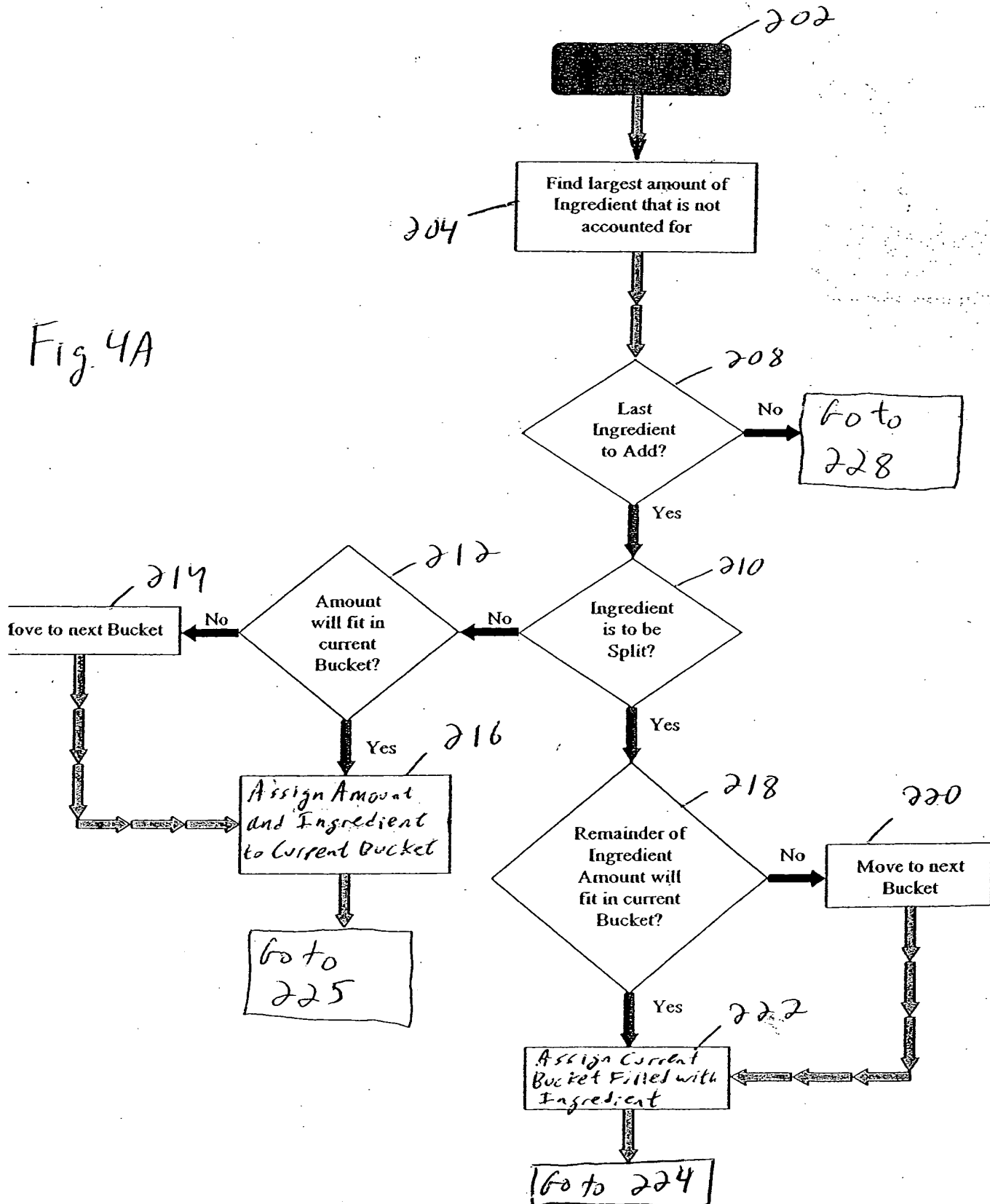
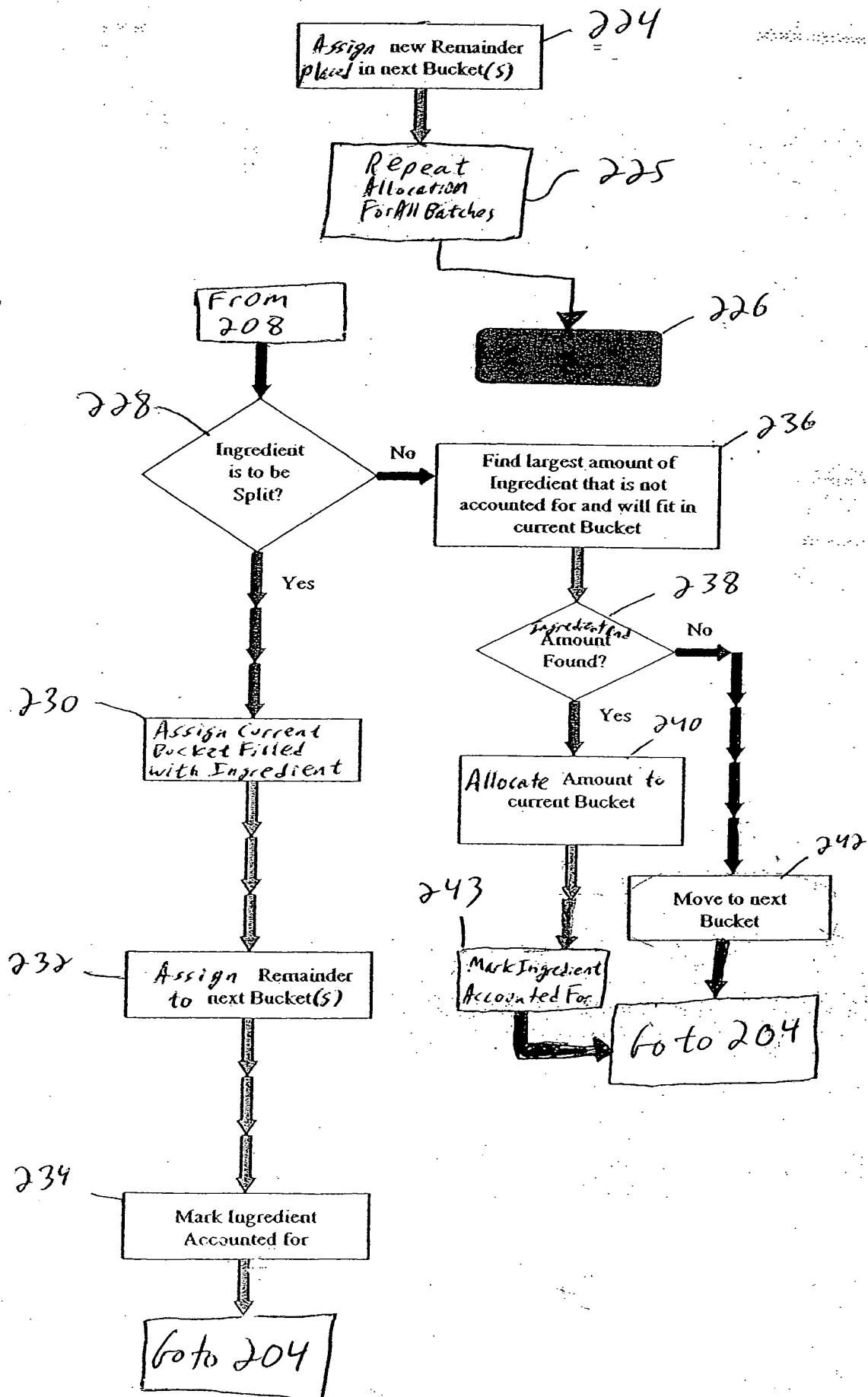
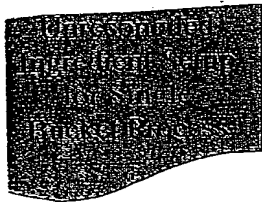


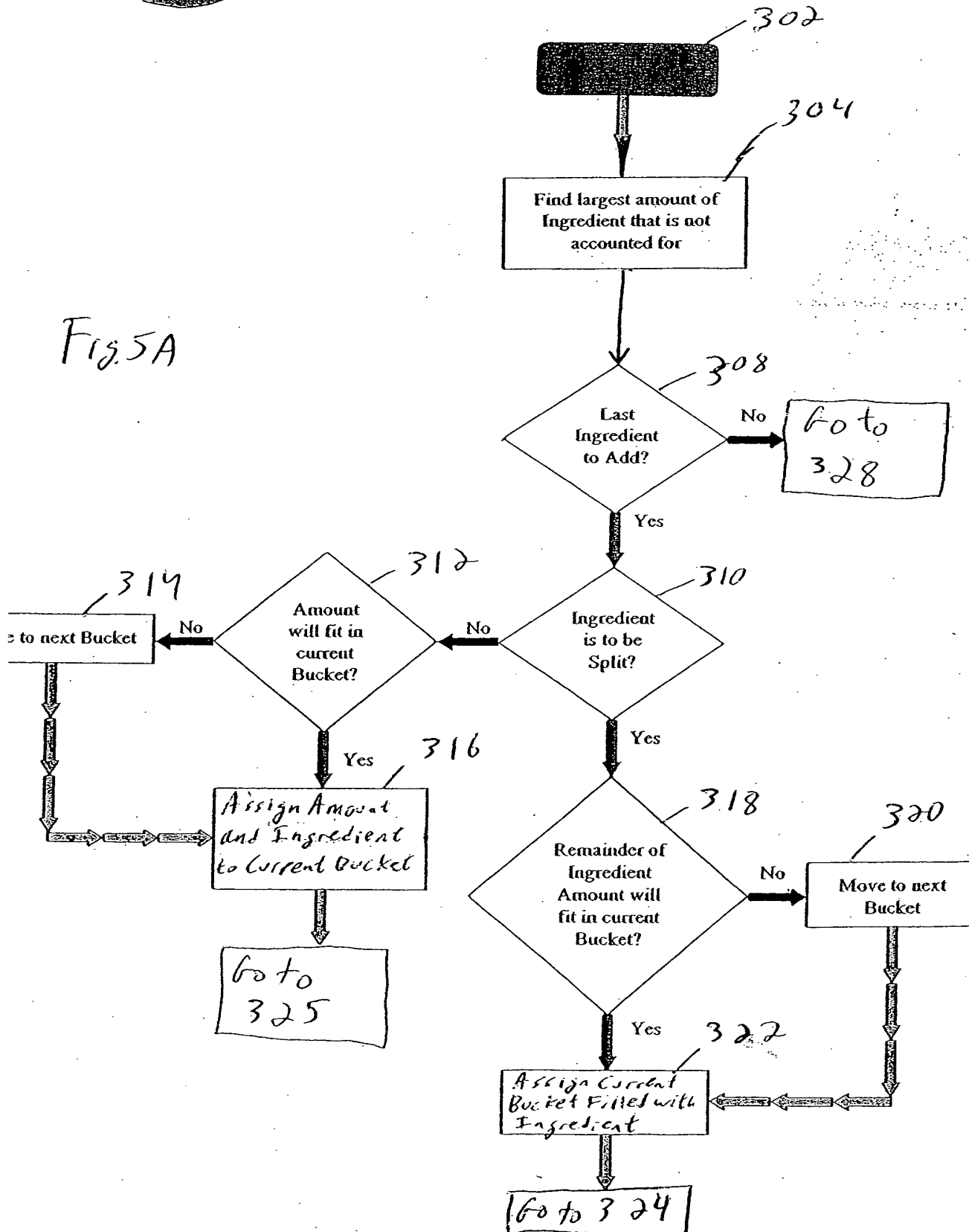
Fig. 4B





300

Fig. 5A



324
Assign new Remainder
placed in next Bucket(s)

325
Repeat
Allocation
For All Batches
and All Ingredients

326

Fig. 5B

From
308

328
Ingredient
is to be
Split?

No

336
Find largest amount of
Ingredient that is not
accounted for and will fit in
current Bucket

Yes

330
Assign Current
Bucket Filled
with Ingredient

338
Ingredient
Amount
Found?

No

Yes 340

Allocate Amount to
current Bucket

343

Mark Ingredient
Accounted For

342
Move to next
Bucket

Go to 304

332
Assign Remainder
to next Bucket(s)

334
Mark Ingredient
Accounted for

Go to 304

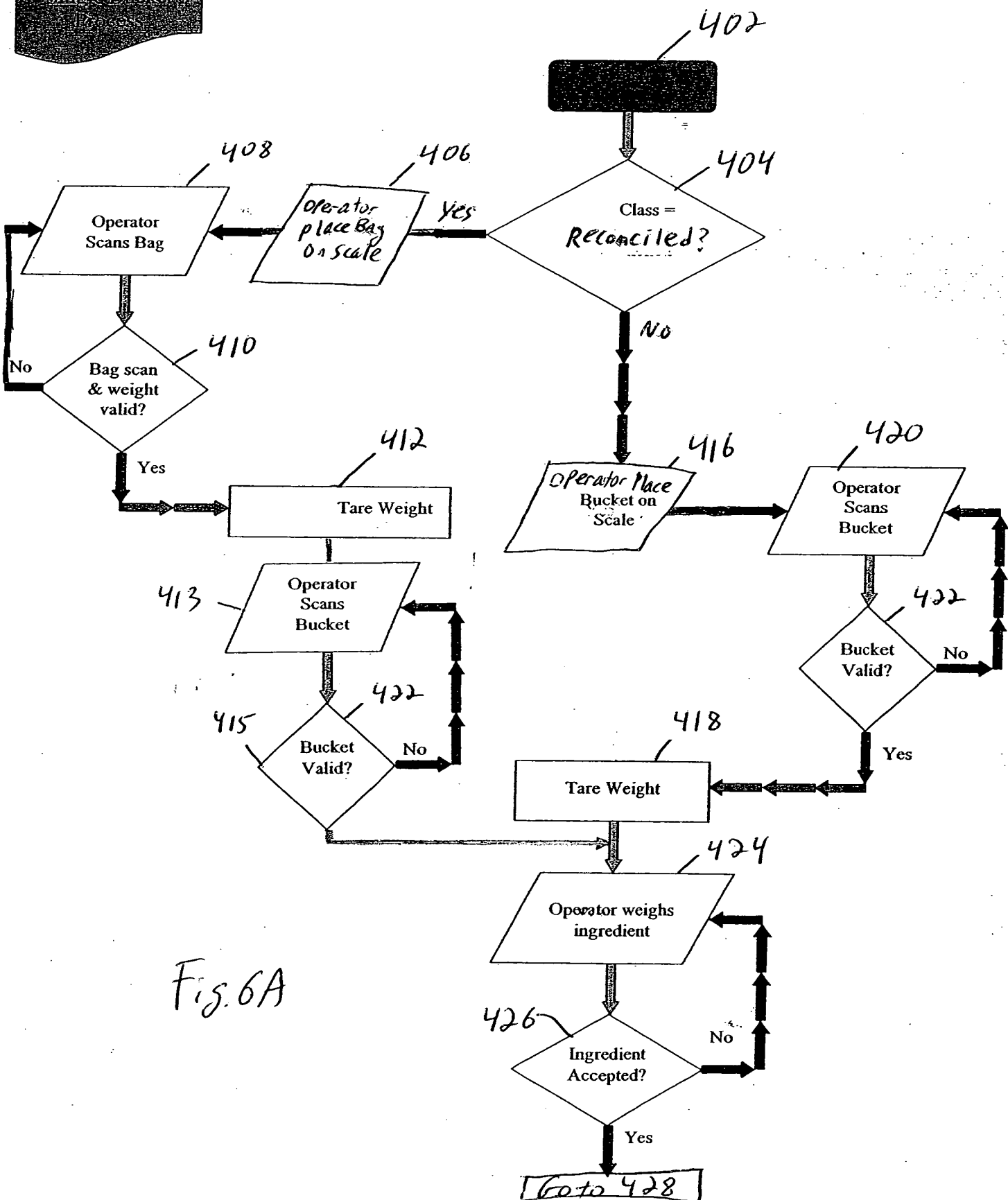
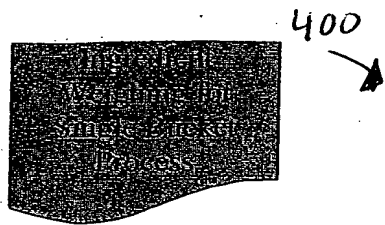
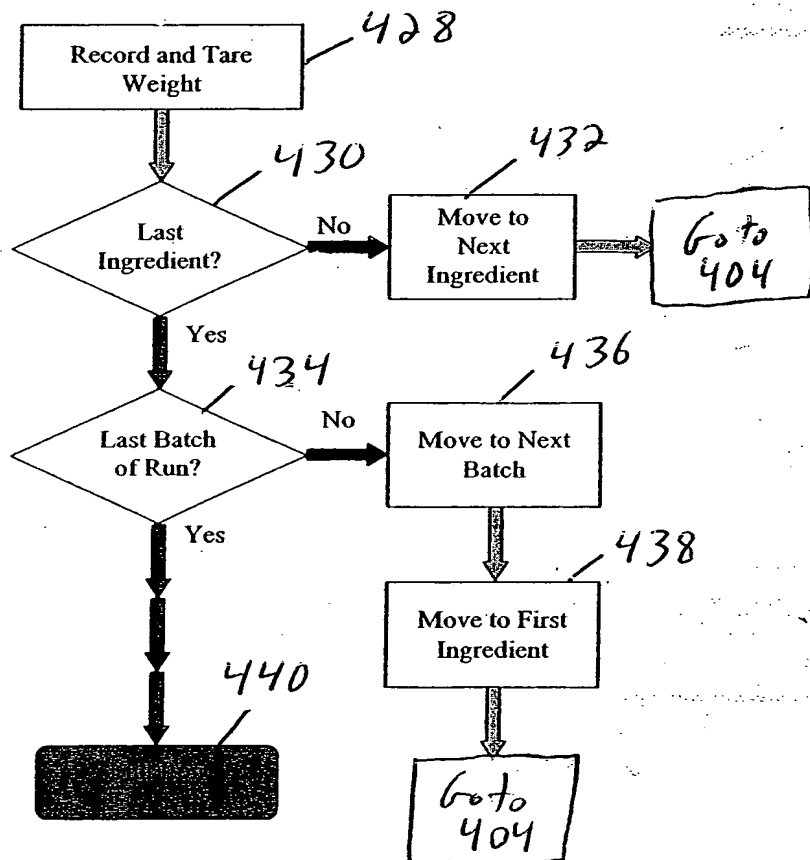


Fig. 6A

Fig. 6B



Reconciled
Ingredient Setup
for Multiple
Bucket Process

500

Fig 7A

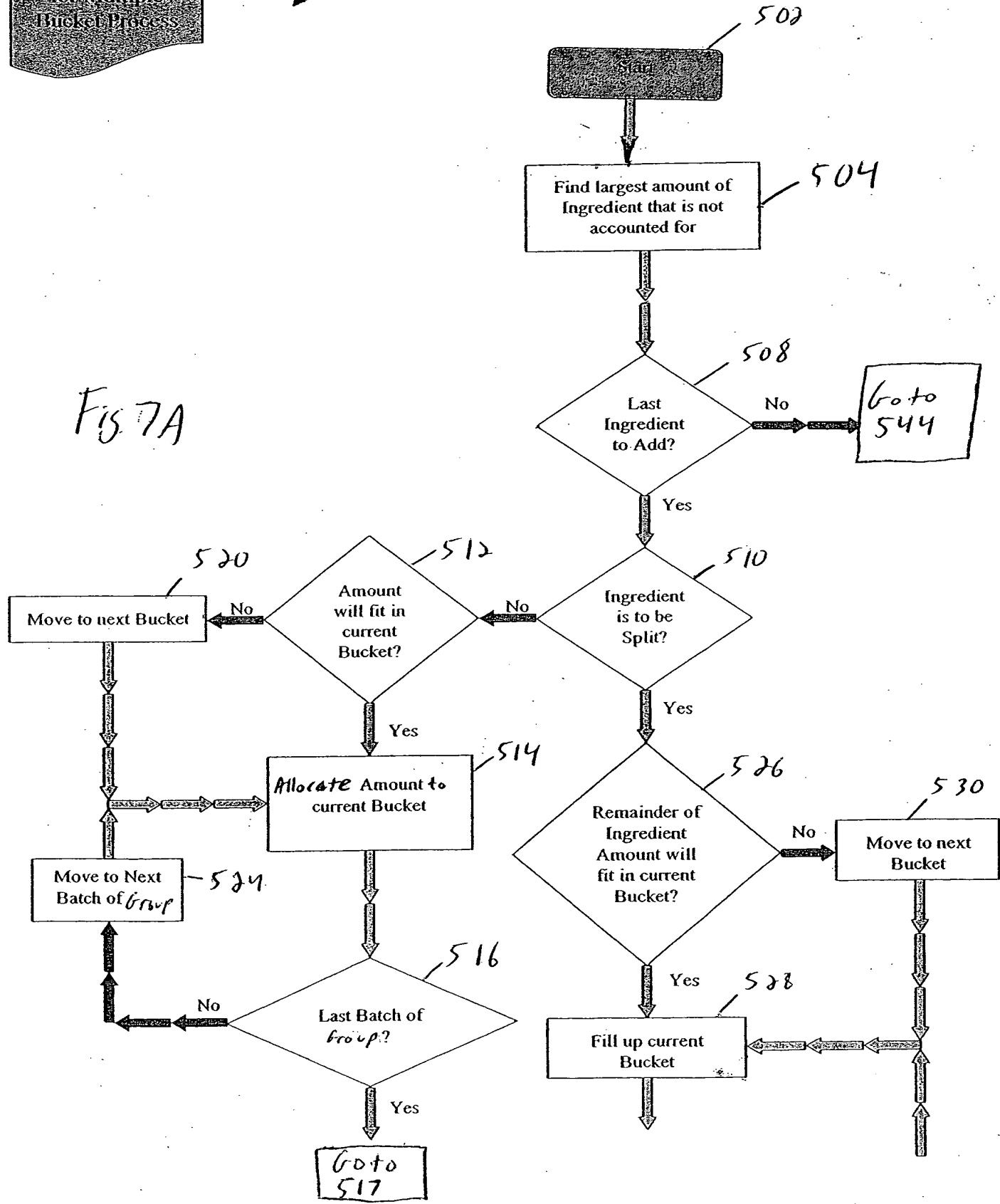
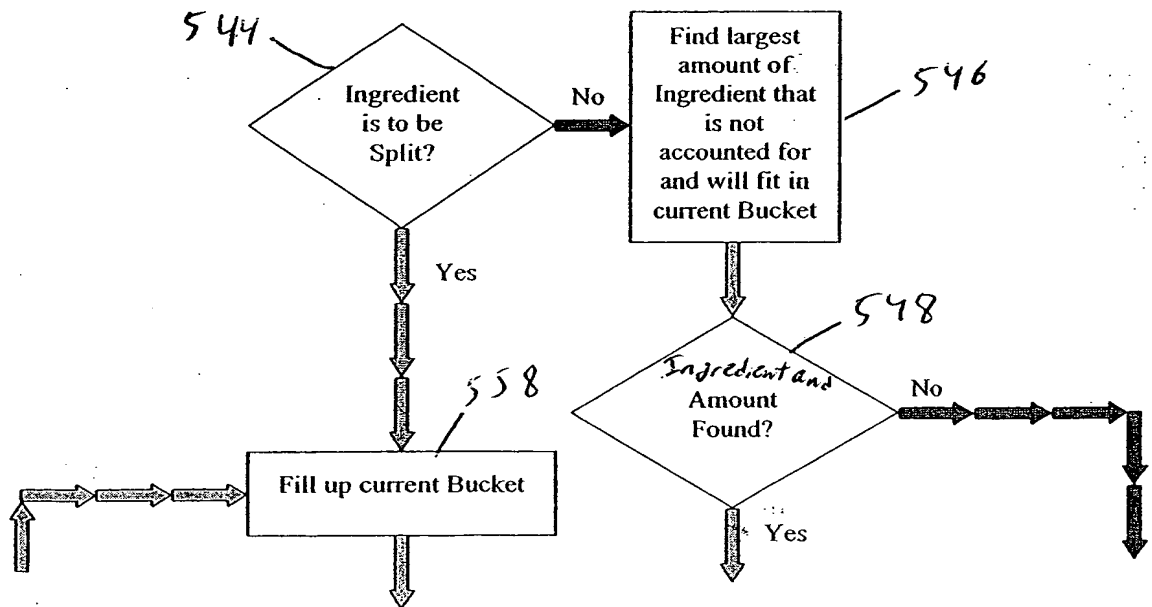
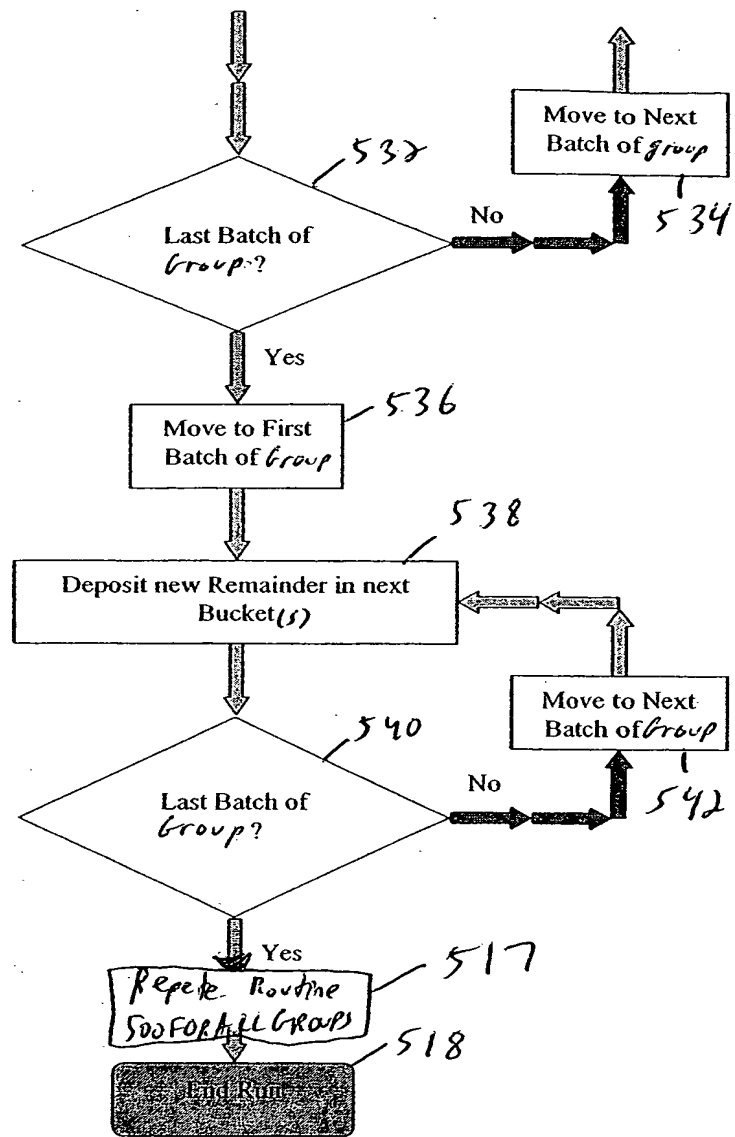
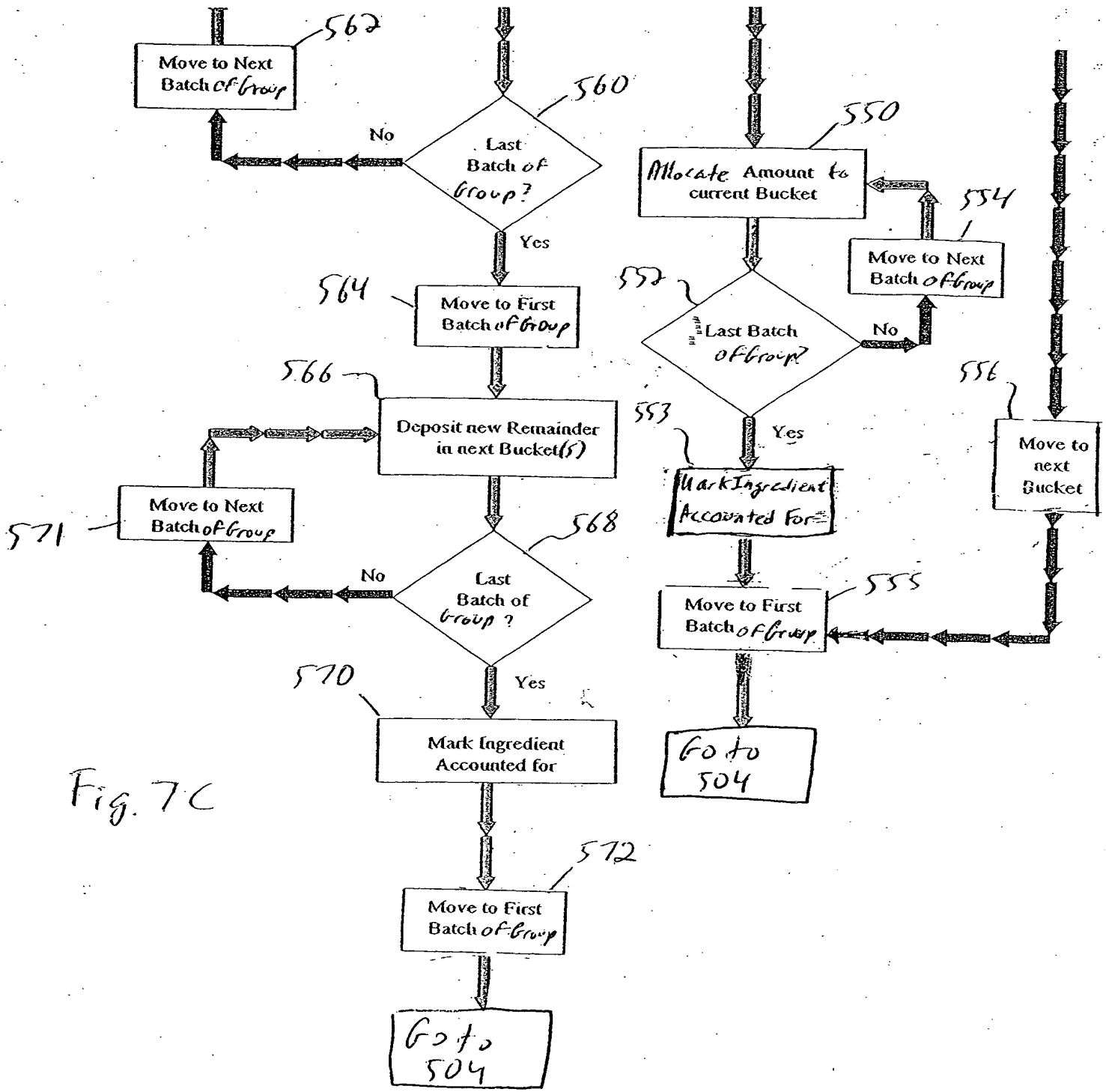


Fig. 7B





Unrecorded Ingredient Setup
for Multiple
Bucket Process

500

FIG 8A

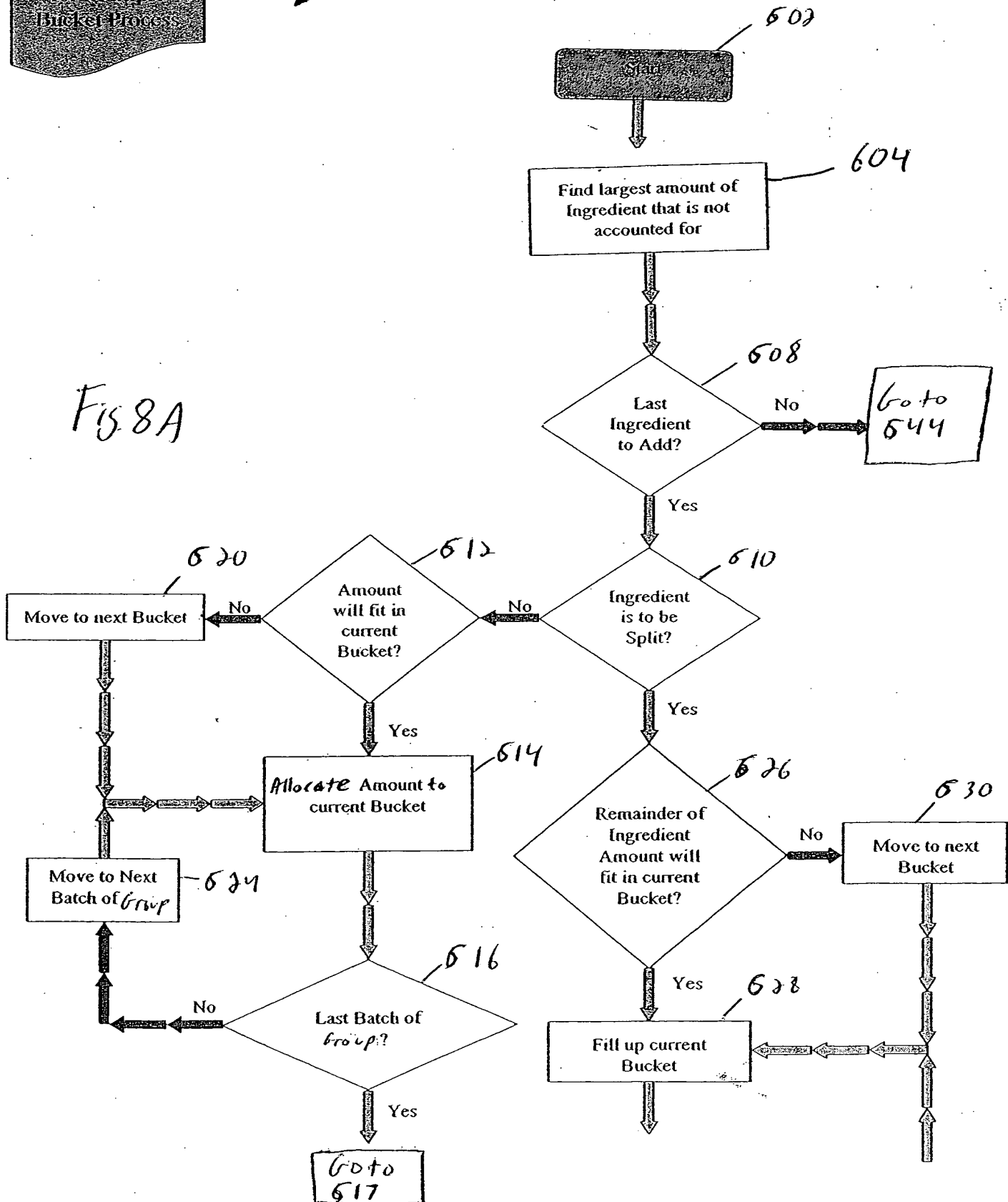
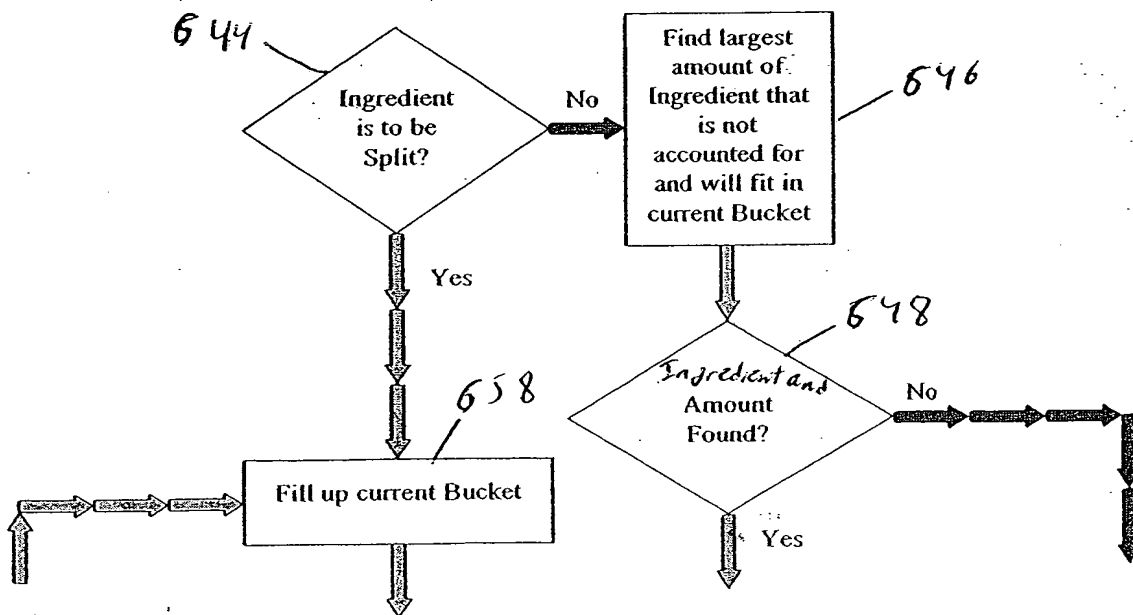
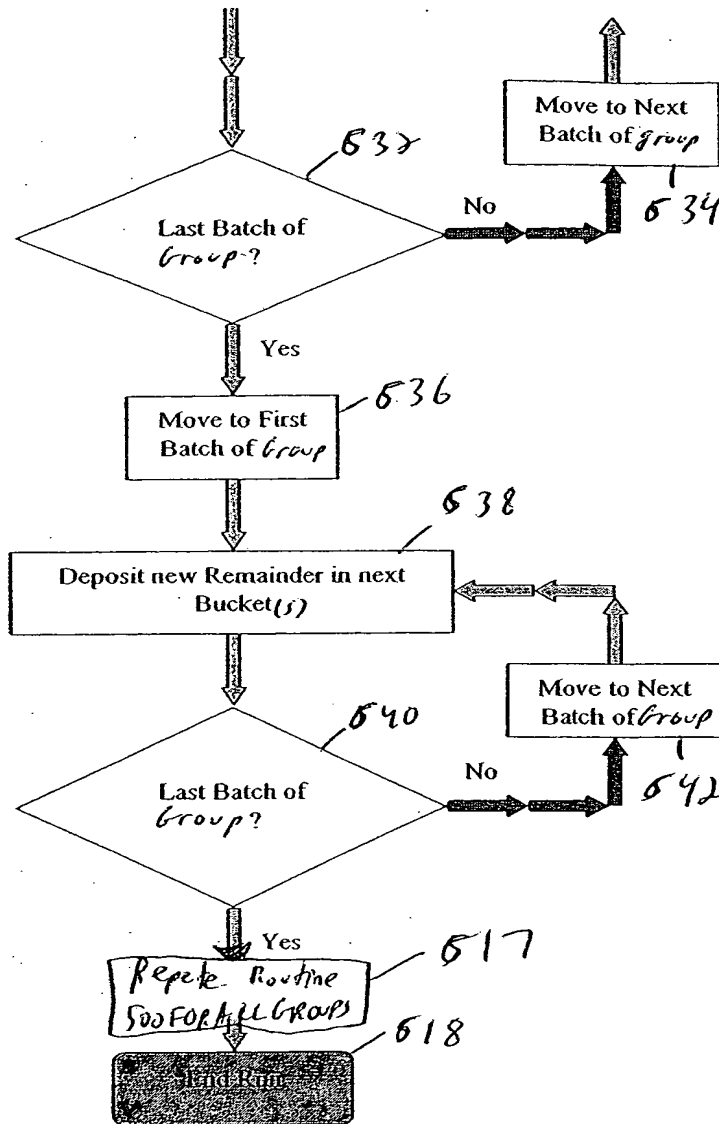


Fig. 8B



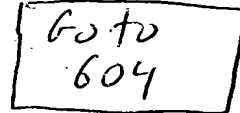
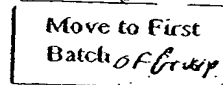
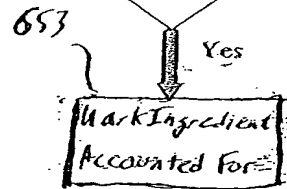
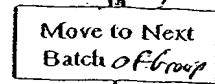
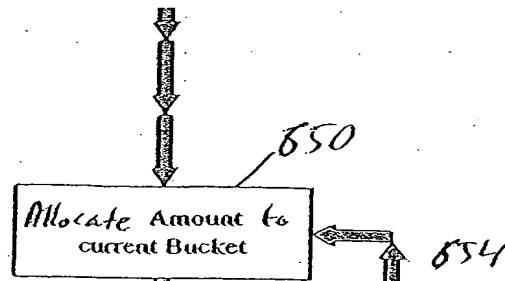
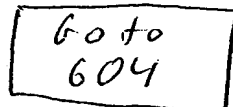
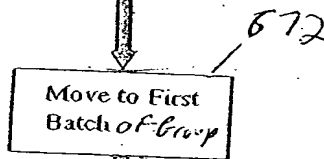
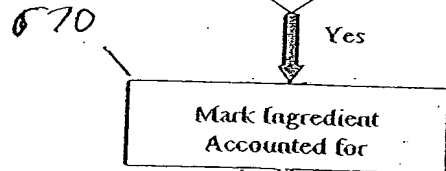
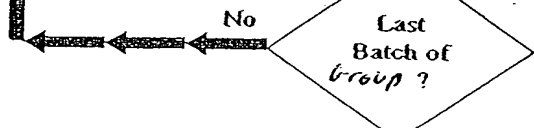
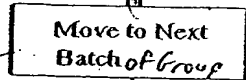
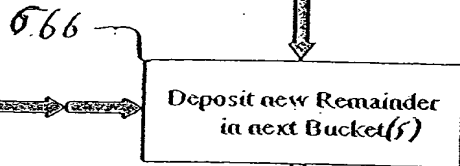
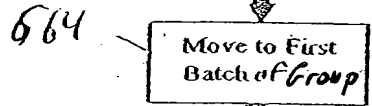
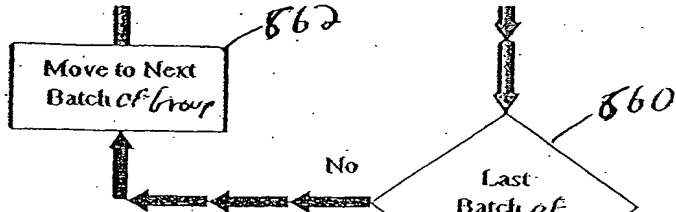


Fig. 8C

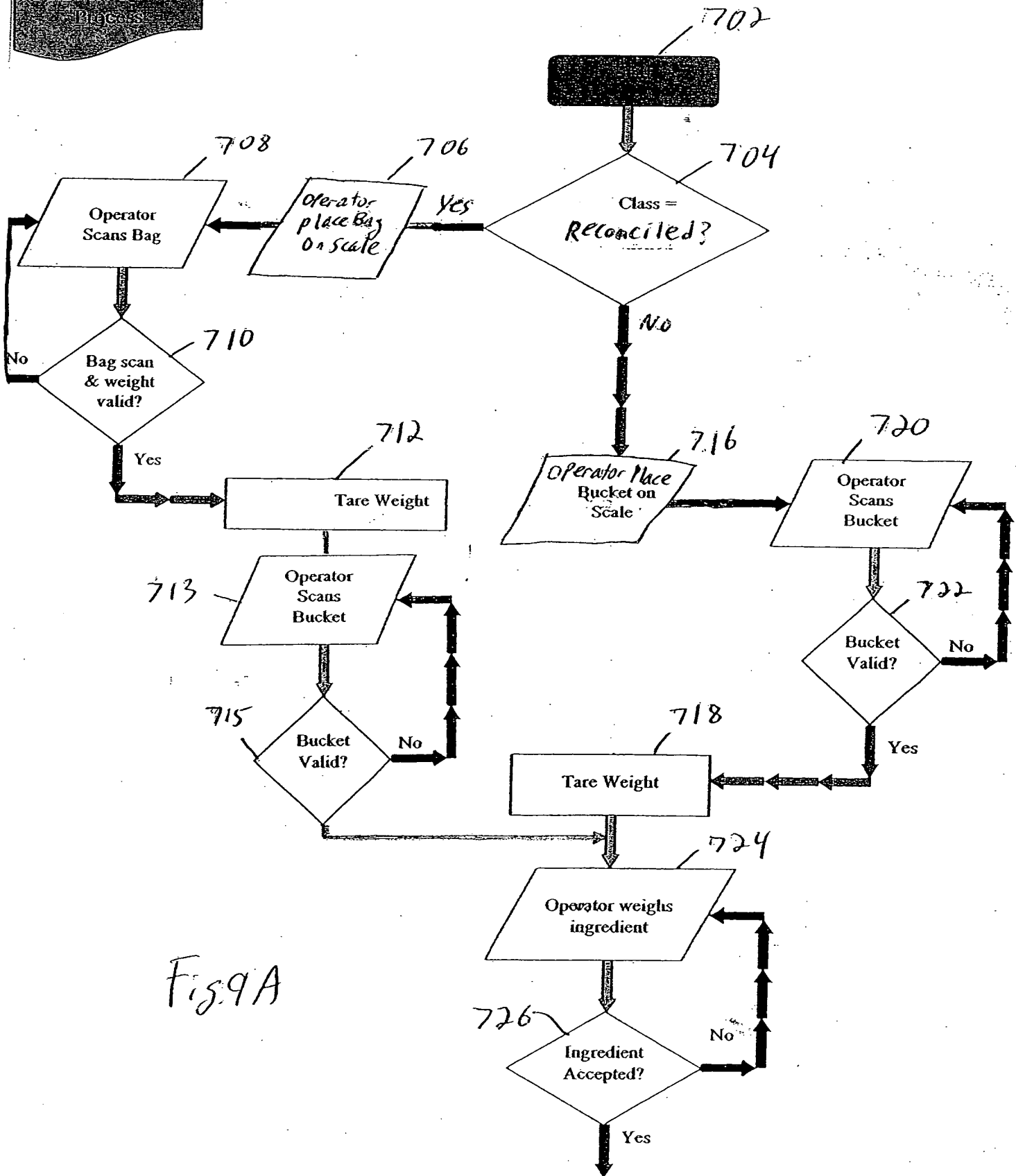
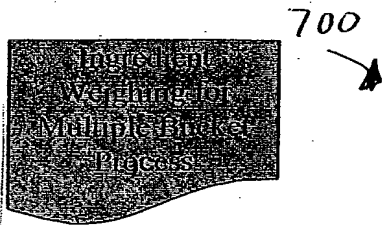
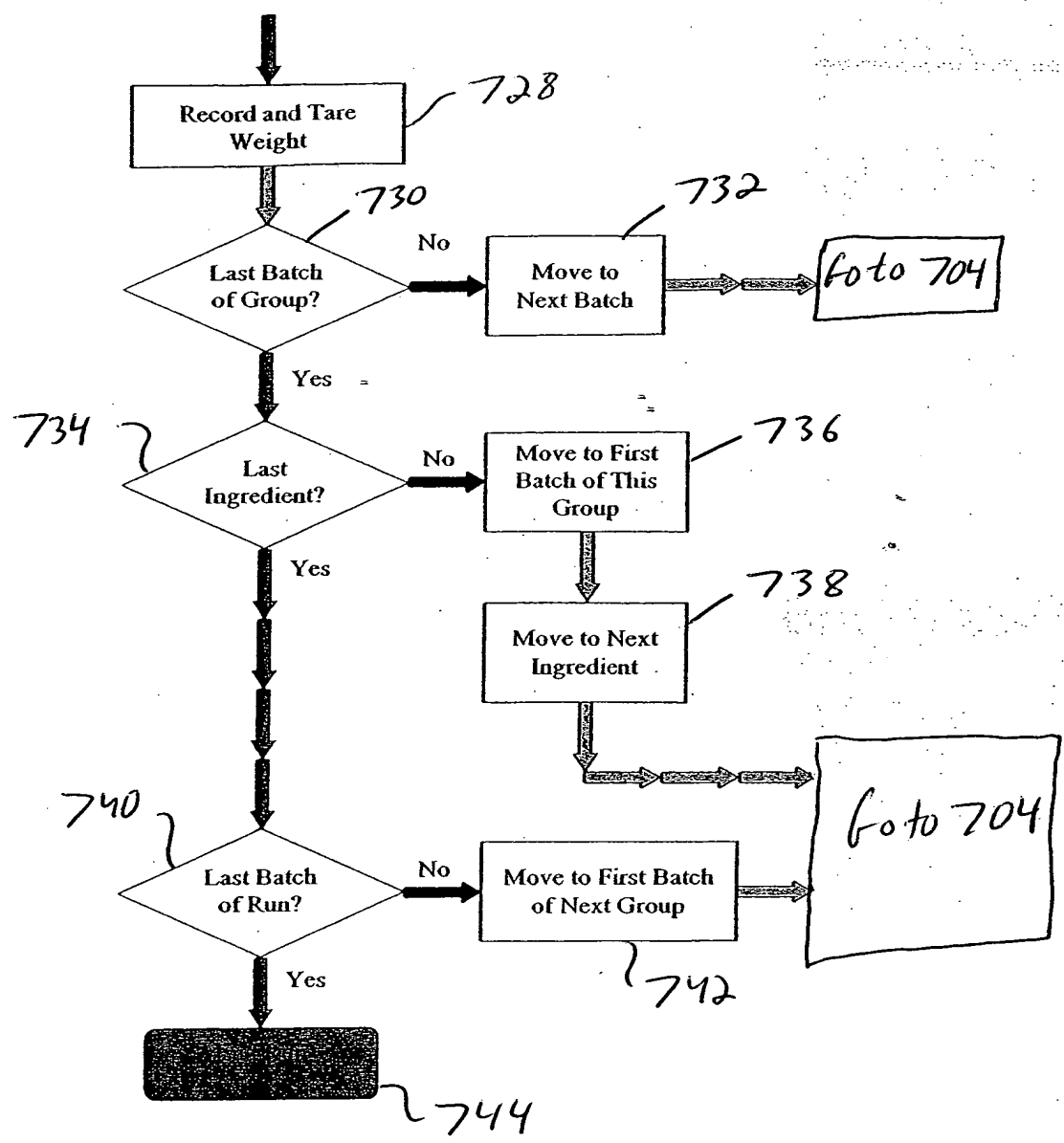
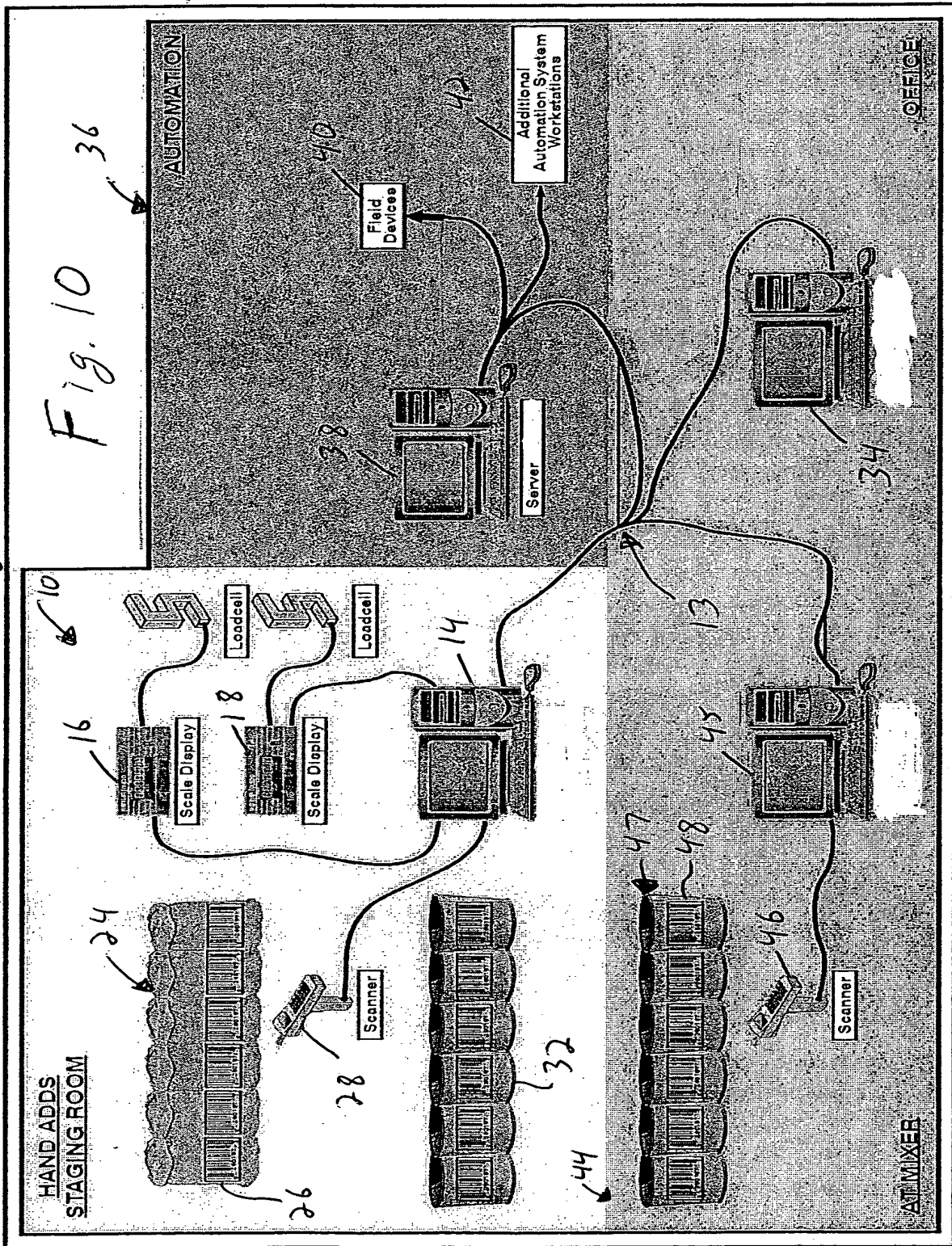


Fig. 9A

Fig. 9B





MICROview Manual Commodity Execution System - (MCES Monitor)

Operations Schedule Inventory Reports Equipment Configuration Values Help

Show List Wizard

MCES Status
 System: Ready Run: None Bucket: None
 Mixer: Idle Batch: None Bar Code: None

Operator's Instructions
 Ready to begin a run. Click "Start Run" or press F1 to begin the selected run.

Production View: Runs

Order	Status	Serial No.	Formula ID	Formula Description	Tons	Batches	% Runs
1	Scheduled	99999999991		BEEF FINISHER 1	9.00	3	
2	Scheduled	99999999992		CHK STARTER 1	30.00	10	

Bar Code: []

Scale View
 Status: Ready Ingredient: None Target: 0.00
 Tare: 0.00 Bar Code: None Actual: 0.00

Under [] Over []

Start Run Cancel Run End Run Accept Ack Empty Bin Tare Print

F1 F2 F3 F4 F5 F6 F7 F8

Ready 1:17:00 PM 4/17/02

Fig. 11A

MICROview Manual Commodity Execution System - (MCES Monitor)

Operations Schedule Inventory Reports Equipment Configuration Values Help

Show List Wizard

MCES Status
 System: Obtain Bags Run: 230 Bucket: None
 Mixer: Idle Batch: None Bar Code: None

Operator's Instructions
 Please obtain the bags listed for this run. Click "Ack" or press F5 when ready to begin weighing.

Production View: Batches

No.	Status	Serial No.	Formula ID	Formula Description	Amount	Buckets	% Runs
1	Scheduled	99999999991		BEEF FINISHER 1	6000.00	1	
2	Scheduled	99999999991		BEEF FINISHER 1	6000.00	1	
3	Scheduled	99999999991		BEEF FINISHER 1	6000.00	1	

Bar Code: []

Scale View
 Status: Ready Ingredient: None Target: 0.00
 Tare: 0.00 Bar Code: None Actual: 0.00

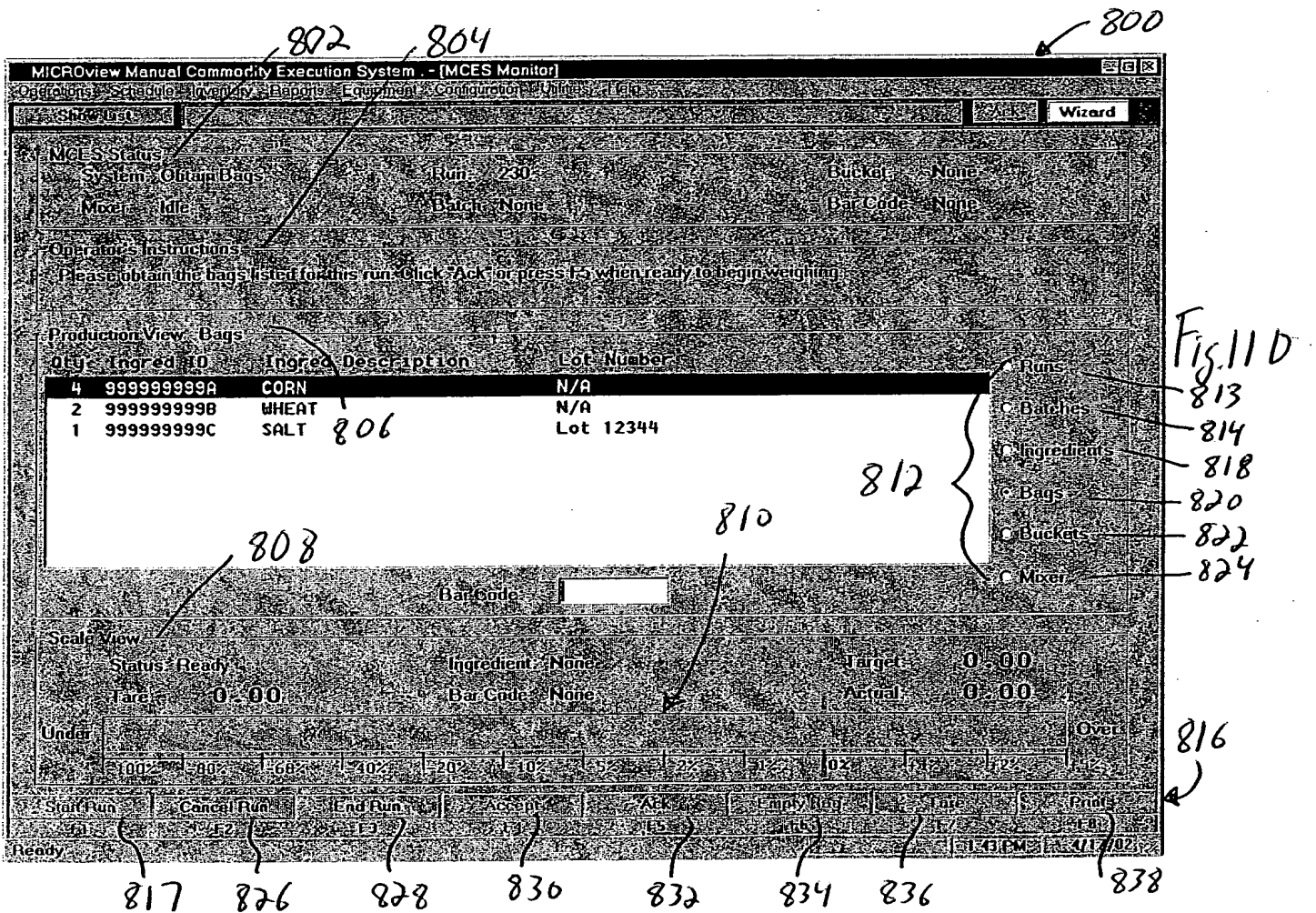
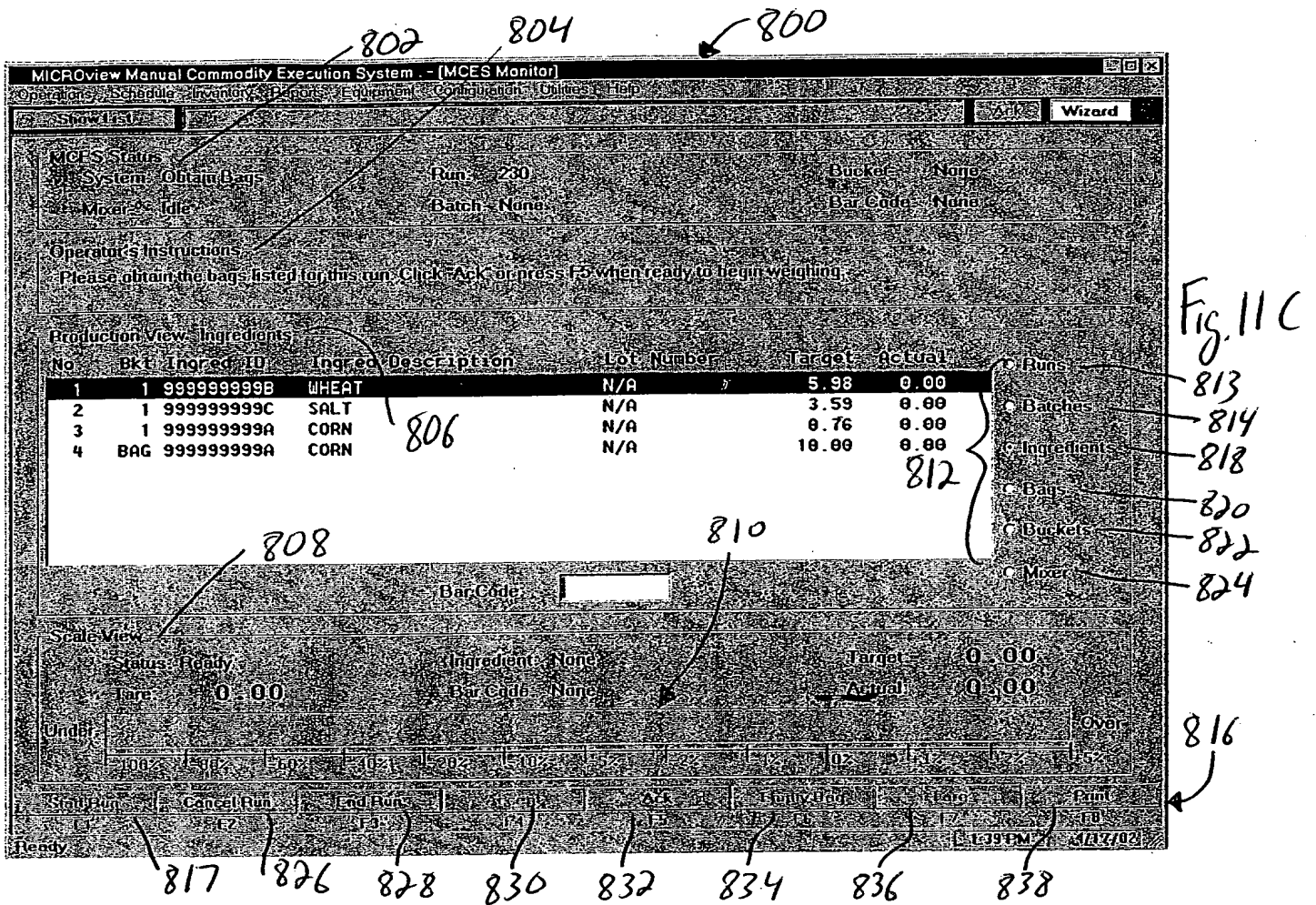
Under [] Over []

Start Run Cancel Run End Run Accept Ack Empty Bin Tare Print

F1 F2 F3 F4 F5 F6 F7 F8

Ready 1:21:36 PM 4/17/02

Fig. 11B



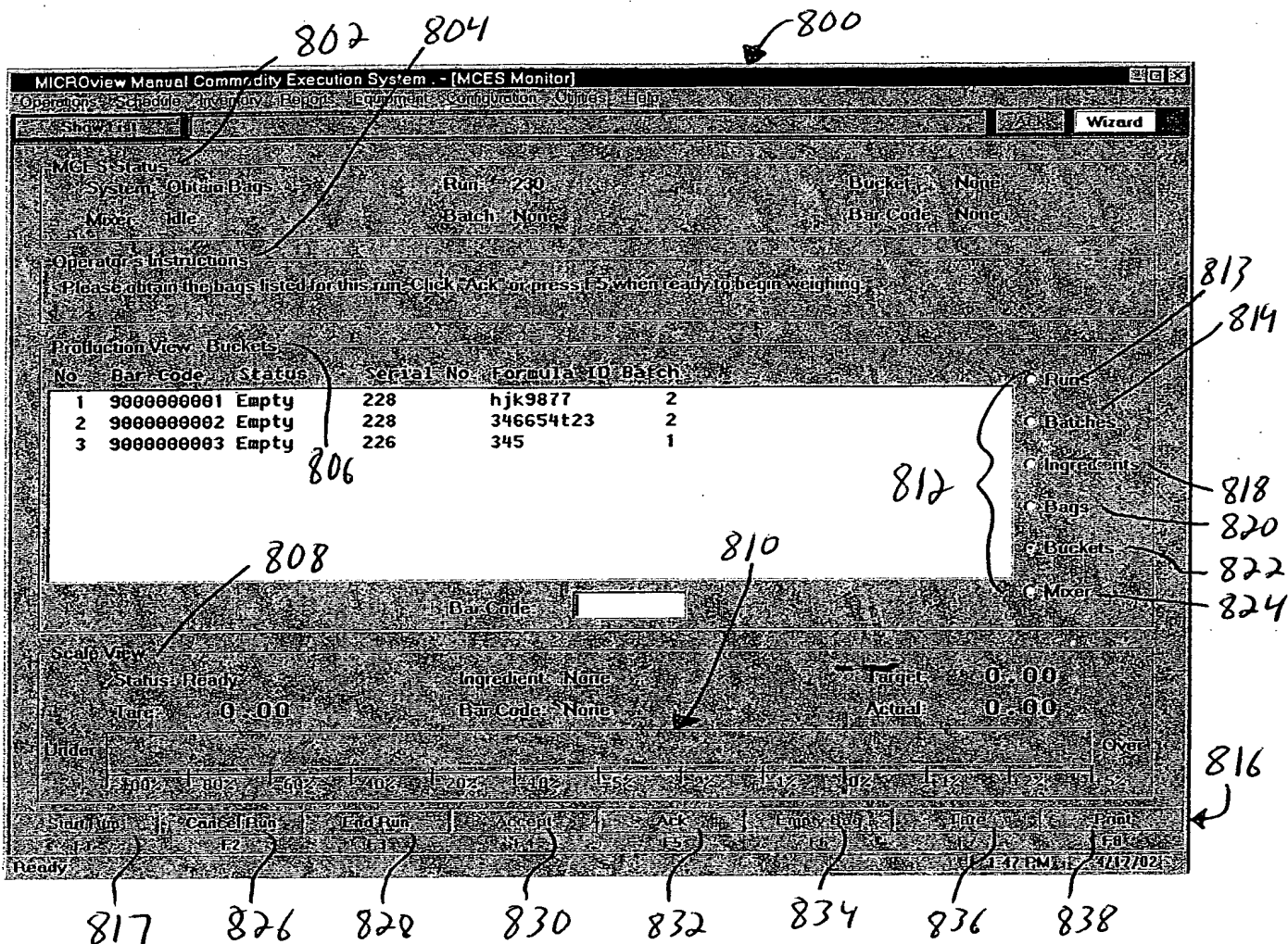


Fig. 11E

